



HARD USE
PRECISION
DISPATCHMENT
TOOLS

2017

 **BERGARA**
OUR BARRELS MAKE THE DIFFERENCE



OUR BARRELS MAKE THE DIFFERENCE

A HISTORY OF PRECISION

With the most technically-advanced barrel manufacturing techniques, state-of-the-art machinery and an unwavering commitment to quality, Bergara Barrels has become the barrel source of numerous top-tier gun manufacturers in both Europe and the United States. Now, with Bergara Rifles, we are producing a full line of precision rifles, engineered and built to showcase the performance capabilities of our world-class barrels.

At Bergara we believe that a precision rifle requires not only the best components, but also an assembly process that is carried out by individuals who are the best of the best at their craft. For this reason, we brought together a team of the world's most talented and experienced rifle builders – first in the USA for our Custom Series and Premier Series, and now in Spain for our B-14 Series. It all began several years ago when we first began with a small line of custom rifles and one top-notch craftsman, the former Production Chief & Chief Instructor for the United States Marine Corps Precision Weapons Section. As Bergara rapidly grew, he then assembled a hand-picked group of his best PWS alumni, the guys who built the rifles used by US Marines both in combat and competition all over the world. And still today, these Marines form the core of our production team, passing their knowledge and expertise on to every new employee, and thereby bringing their own real world experience and expertise to every Bergara rifle.

EVERY RIFLE STARTS WITH A PRECISION BARREL

STEP 1 - BARREL STRAIGHTENING

Each Bergara barrel must begin with a straight bar of cylindrical steel. We inspect every bar to ensure it meets a deviation of less than 4/1,000 (or .004) of an inch. Many barrel manufacturers never even evaluate this aspect of a barrel and consequently hinder the barrel's accuracy potential.

STEP 2 - DEEP HOLE DRILLING

Once the steel bar is straightened, it moves on to a four spindle deep hole drilling machine where a specialized bit drills a perfect hole through the entire length of the bar.

STEP 3 - BARREL HONING

Most other barrel manufacturers move from deep hole drilling to reaming, a process that leaves tool marks in the bore. Instead of reaming, Bergara uses three separate honing spindles that utilize diamond tipped bits that polish the interior surface of the barrel to a mirror-like finish that is almost completely free of tool marks. This time-consuming step lends Bergara a level of accuracy on par with barrels costing much more.

STEP 4 - BUTTON RIFLING

A carbide rifling button is drawn through the barrel to produce the rifling grooves at the appropriate twist rate for each caliber. This produces a groove diameter deviation of less than 2/10,000 (or .0002") of an inch. It's the same result that many gunsmiths accomplish by hand lapping.

STEP 5 - STRESS RELIEVING

Finally, a high temperature heating process realigns the steel molecules ensuring that the barrel is free from any stress after the button rifling process.

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PREMIER SERIES RIFLES

Think of our Premier Series as an extension of our Custom Series, but with standardized features for greater efficiencies in parts production and assembly – providing near custom performance at prices that are affordable to serious shooters.

Bergara's Premium 416 stainless steel barrels receive a proprietary honing process at our barrel-making facility in Bergara, Spain. Then, at the Bergara USA factory, the barrel receives a Cerakote™ finish and is coupled with our proprietary Bergara PREMIER action, featuring a nonrotating gas shield, coned bolt nose, and sliding plate extractor.

Premier Series rifles are built by hand and offer each shooter a wide variety of stock options. Choose from multiple carbon fiber stocks and precision machined chassis offerings. All Premier Series rifles are built around legendary Bergara barrels and feature world-famous Timney triggers among other industry-best components. All are personally qualified for accuracy by the Bergara rifle builders prior to shipment and are guaranteed to produce sub-MOA groups using quality factory ammunition.



PREMIER SERIES RIFLES

BERGARA PREMIER ACTION

- 2 locking lugs located on the front of the bolt head
- Separate "floating" bolt head assures contact with lug abutments
- Cone-shaped bolt nose assures smooth feeding
- Sliding plate extractor
- Ejector is a spring loaded plunger located in the bolt face
- 1-piece stainless steel bolt body with pad to accept threaded-in bolt handle
- Bolt head, non-rotating gas shield, bolt handle, and bolt shroud are Nitrided for extreme durability and is self-lubricating
- 90° bolt throw angle
- Firing assembly is bayonet style allowing quick access to the firing pin assembly. Simply twist the bolt shroud and the entire firing assembly can be removed without tools

BERGARA BARREL

- Made from 416 Premium stainless steel
- Cerakote™ coating
- Sub 1.0 MOA accuracy guaranteed
- All Premier Rifles are accuracy qualified prior to shipment and certified sub-MOA at 100 yards using factory ammunition

TRIGGER

- All Premier rifles feature Timney® triggers as standard equipment

SAFETY MECHANISMS

- The 2-position safety is part of the trigger assembly. It allows the rifle to be unloaded while in the safe position
- Non-rotating gas shield behind the bolt head protects the shooter from gas and debris in the event of a case or primer rupture



LRP ELITE ^{MSRP} **\$2850**

- Weight: 10.75 lbs (.308), 10.95 lbs (6.5 CM), 11.05 lbs (6mm CM)
- Overall Length: 39.5" (.308), 43.5" (6.5 CM), 45.5" (6mm CM)
- Barrel Length: 20" (.308), 24" (6.5CM), 26" (6mm CM)
- Magazine: AICS detachable
- Mag Capacity: 5 round mag provided
- Trigger: Timney® 517 flat
- Barrel Taper: No. 5
- Stock: Mega® Orias™ with Magpul® PRS butt-stock
- Rail Scope Mount: 20 MOA Picatinny

CALIBER/TWIST: .308 WIN/1:10, 6.5 CREEDMOOR/1:8, 6MM CREEDMOOR/1:8



LRP ^{MSRP} **\$2000**

- Weight: 9.3 lbs (.308), 9.5 lbs (6.5 CM), 9.6 lbs (6mm CM)
- Overall Length: 39.5" (.308), 43.5" (6.5 CM), 45.5" (6mm CM)
- Barrel Length: 20" (.308), 24" (6.5CM), 26" (6mm CM)
- Magazine: AICS detachable
- Mag Capacity: 5 round mag provided
- Trigger: Timney® 517 flat
- Barrel Taper: No. 5
- Stock: XLR® Element
- Rail Scope Mount: 20 MOA Picatinny

CALIBER/TWIST: .308 WIN/1:10, 6.5 CREEDMOOR/1:8, 6MM CREEDMOOR/1:8





NEW FEATURES

STALKER ^{MSRP} \$2190

- Weight: 7.1 lbs long action / 6.9 lbs short action
- Overall Length: 44.5" long action / 41.5" short action
- Barrel Length: 24" long action, 22" short action
- Magazine: Hinged floor plate
- Mag Capacity: 4 standard, 3 magnum
- Trigger: Timney® 510 curved
- Barrel Taper: No. 3
- Stock: 100% carbon-fiber

CALIBER/TWIST: .308 WIN/1:10, 6.5 CREEDMOOR/1:8, .300 WIN MAG/1:10, .280 ACKLEY IMPROVED/1:9
.30-06 SPRG/1:10, .270 WIN/1:10



NEW FOR 2017

MOUNTAIN ^{MSRP} \$2190

- Weight: 6.2 lbs (6.4 lbs .300 Win Mag)
- Overall Length: 41.5" (44.5" .300 Win Mag)
- Barrel Length: 22" (24" .300 Win Mag)
- Magazine: Hinged floor plate
- Mag Capacity: 4 standard, 3 magnum
- Trigger: Timney 510 curved
- Barrel Taper: No. 2
- Stock: 100% carbon-fiber

CALIBER/TWIST: .308 WIN/1:10, 6.5 CREEDMOOR/1:8, .300 WIN MAG/1:10, .280 ACKLEY IMPROVED/1:9
.30-06 SPRG/1:10, .270 WIN/1:10

*Accessories not included

NEW FOR 2017

LONG RANGE

MSRP
\$2775

- Weight: 10.1 lbs long action / 9.6 lbs (.308) / 9.9 lbs short action
- Overall Length: 44.5"-45.5" long action / 39.5" (.308) / 43.5" short action
- Barrel Length: 20" (.308), 24" long action, 24" (6.5CM), 26" (6mmCM)
- Magazine: AICS detachable
- Mag Capacity: 5 round mag provided
- Trigger Guard: M4
- Trigger: Timney® 517 flat
- Barrel Taper: No. 5

- Stock: 100% carbon-fiber
- Rail Scope Mount: 20 MOA Picatinny
- Integrated QD flush cup mounts
- Fully adjustable cheek piece
- Adjustable length-of-pull spacers
- Full length integrated mini-chassis for repeatable bedding and supports fully free-floated barrel

CALIBER/TWIST: .308 WIN/1:10, 6.5 CREEDMOOR/1:8, .280 ACKLEY IMPROVED/1:9, 6MM CREEDMOOR/1:8
.270 WIN/1:10, .300 WIN MAG/1:10,



20 MOA Picatinny scope mount.



Integrated mini-chassis for repeatable bedding and supports fully free-floated barrel.



Four integrated QD flush cup sling mounts.



Pre-threaded 5/8x24 muzzle with knurled thread protector.

B-14 SERIES RIFLES

Our B-14 Series brings Bergara quality and accuracy to a line of rifles that is affordable to almost any serious big-game hunter or shooter. Built in Spain at our state-of-the-art production facility, highly-efficient manufacturing and assembly techniques allow us to deliver a rifle with a level of quality and performance that is unmatched for the price.

B-14 Series rifles feature the world-famous Bergara barrel, which is complemented by our own super-smooth B-14 Action. This action features a coned bolt nose and breech ensuring smooth feeding and a sliding plate extractor for proper alignment.

The Bergara 4140CrMo steel barrel is finished in matte blue. Lengths and contours vary by model. Stocks are designed in various styles to ensure proper fit for every shooter.

Bergara has designed and created two new rifle models for 2017 introducing B-14 performance and accuracy to the long range precision shooter. The BMP Chassis rifle features a machined aluminum chassis stock that provides stability, adjustability, and versatility. The HMR features a built in Mini-Chassis that offers repeatable bedding and maximizes accuracy by supporting a fully floated Bergara barrel.

The Timber and Woodsman models feature Monte Carlo or American Classic styling, both in hand-graded oil-finished walnut. The Hunter model sports a lightweight synthetic stock designed to withstand the elements. Both the wood and synthetic stocks are bedded with integral pillars for stability and enhanced accuracy. All B-14 rifles are guaranteed to produce 100 yard groups of 1.0 MOA or better with quality factory ammunition.



B-14 SERIES RIFLES

BERGARA B-14 ACTION

- Spring-loaded ejector
- Side-mounted bolt stop
- One-piece body with two locking lugs
- 90° bolt throw angle
- Cone-shaped bolt nose ejector - assures smooth feeding
- Sliding plate extractor
- Hinged floor plate or detachable magazine

BERGARA BARREL

- Made from 4140 CrMo steel
- Matte blued finish
- 1.0 MOA accuracy guaranteed

TRIGGER

- All B-14 Rifles feature a Bergara Performance Trigger

SAFETY MECHANISMS

- The two position safety is part of the trigger assembly. It allows the rifle to be unloaded while in the safe position.

BERGARA



PRECISION

14 // B-14 SERIES

**Accessories not included*

NEW FOR 2017

BMP (BERGARA MATCH PRECISION) ^{MSRP} \$1699

- Weight: 11 lbs 6.5 Creedmoor / 10.15 lbs .308 Win
- Overall Length: 43.5" 6.5 Creedmoor / 39.5" .308 Win
- Barrel Length: 24" 6.5 Creedmoor, 20" .308 Win
- Magazine: AICS detachable
- Mag Capacity: 5 round mag provided
- Barrel Taper: No. 5
- Stock: Bergara BMP Chassis
- Muzzle: Threaded 5/8-24" with thread protector
- Scope Mount: Fits Remington 700 rings and bases
- Integrated QD flush cup mounts
- Rear butt-stock: Adjustable cheek piece and length of pull
- Butt-stock can be removed allowing a standard AR style buffer tube to be installed
- *Optional side folder will be available in 2017
- Barrel nut allows easy barrel changes

CALIBER/TWIST: .308 WIN/1:10, 6.5 CREEDMOOR/1:8



Chassis stock offers custom quality precision right out of the box.



AICS detachable magazine & Bergara Performance Trigger.



Integrated QD flush cup sling mounts.



Pre-threaded 5/8x24 muzzle with knurled thread protector.



Featuring our brand new BMP Chassis built for versatility, and precision.



Fully adjustable butt-stock for comfort. Can also be removed allowing for a standard AR style buffer tube and stock.



Scope mount fits Remington 700 rings and bases.



Exposed barrel nut for quick and easy barrel changes.

HUNTING



NEW FOR 2017

HMR (HUNTING & MATCH RIFLE) ^{MSRP} \$1150

- Weight: 9.25 lbs 6.5 Creedmoor / 9.15 lbs .308 Win
- Overall Length: 41.5" 6.5 Creedmoor / 39.5" .308 Win
- Barrel Length: 22" 6.5 Creedmoor, 20" .308 Win
- Magazine: AICS detachable
- Mag Capacity: 5 round mag provided
- Barrel Taper: No. 5
- Stock: Bergara HMR Molded with mini-chassis
- Muzzle: Threaded 5/8-24" with thread protector
- Scope Mount: Fits Remington 700 rings and bases
- Integrated QD flush cup mounts
- Rear butt-stock: Adjustable cheek piece, and length-of-pull
- Full-length Integrated mini-chassis for repeatable bedding and supports fully free-floated barrel

CALIBER/TWIST: .308 WIN/1:10, 6.5 CREEDMOOR/1:8



Bergara Performance Trigger.



AICS detachable magazine.



Integrated QD flush cup sling mounts.



Pre-threaded 5/8x24 muzzle with knurled thread protector.



Featuring our one-piece smooth and durable B-14 Action.



Butt-stock features an adjustable cheek piece and length of pull spacers.



Scope mount fits Remington 700 rings and bases.



Integrated mini-chassis for repeatable bedding and accuracy.



18 // B-14 SERIES

*Accessories not included

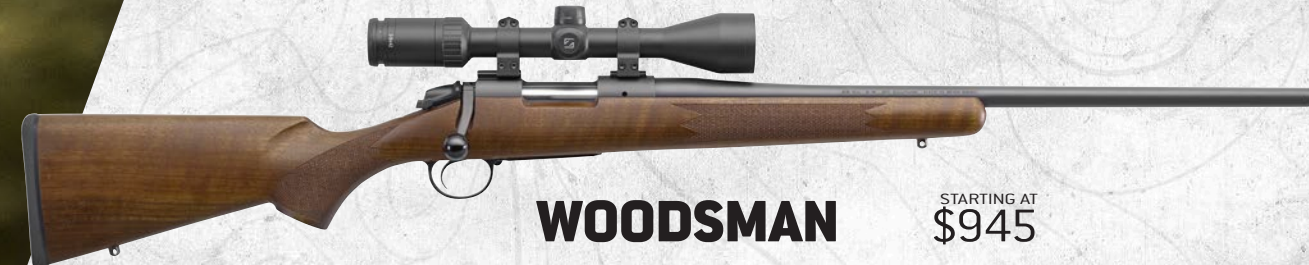


TIMBER

MSRP
\$945

- Weight: 7.9 lbs long action / 7.7 lbs short action
- Overall Length: 44.75" long action / 41.75" short action
- Barrel Length: 24" long action / 22" short action
- Magazine: Hinged floor plate
- Magazine Capacity: 4 standard, 3 magnum
- Barrel Taper: No. 3
- Scope Mount: Fits Remington 700 rings and bases
- Stock: Monte Carlo style walnut

CALIBER/TWIST: .300 WIN MAG/1:10, .30-06 SPRG/1:10, .270 WIN/1:10, .308 WIN/1:10, 6.5 CREEDMOOR/1:8, .243 WIN/1:10



WOODSMAN

STARTING AT
\$945

- Weight: 7.1 lbs long action / 6.9 lbs short action
- Overall Length: 44.5" long action / 41.5" short action
- Barrel Length: 24" long action / 22" short action
- Magazine: Hinged floor plate
- Magazine Capacity: 4 standard, 3 magnum
- Scope Mount: Fits Remington 700 rings and bases
- Barrel Taper: No. 3
- Stock: American-style walnut

CALIBER/TWIST: .300 WIN MAG/1:10, .30-06 SPRG/1:10, .270 WIN/1:10, .308 WIN/1:10, .243 WIN/1:10

6.5 CREEDMOOR/1:8, 7MM REM MAG/1:9



HUNTER

STARTING AT
\$825

- Weight: 7.1 lbs long action / 6.9 lbs short action
- Overall Length: 44.5" long action / 41.5" short action
- Barrel Length: 24" long action / 22" short action
- Scope Mount: Fits Remington 700 rings and bases
- Magazine: Hinged floor plate or detachable magazine
- Magazine Capacity: 4 standard and 3 magnum in floor plate, 3 standard and 2 magnum in detachable
- Barrel Taper: #3
- Stock: American-style synthetic with SoftTouch finish

CALIBER/TWIST: .300 WIN MAG/1:10, .30-06 SPRG/1:10, .270 WIN/1:10, .308 WIN/1:10, .243 WIN/1:10

6.5 CREEDMOOR/1:8 (Floor Plate Model Only), 7MM REM MAG/1:9 (Floor Plate Model Only)



CUSTOM RIFLES

Do you crave handmade craftsmanship? Do you want a rifle built specifically for you, built for your needs, and with a level of quality that is evident the moment it touches your hands? Are you the type who hones your skills until your confidence is unwavering and your actions are second nature?

If you need a gun that is an extension of your mind, body, and soul, then a Bergara Custom is the rifle for you.

Every Bergara custom rifle is built one at a time by Bergara's expert gunsmiths, under the direction of a former Marine sniper rifle builder and master instructor. Each rifle is built at our Bergara USA manufacturing facility in Lawrenceville, Georgia. Bergara custom rifles are guaranteed capable of producing sub .5 MOA or better groups at 100 yards with quality factory ammunition. Used by expert hunters, competitive long range shooters, and law enforcement professionals throughout the world, Bergara Custom rifles offer unmatched quality and performance.

Bergara Custom Rifles are built by hand using the highest quality components available, including renowned Bergara barrels and Bergara Premier Action.

Bergara's Custom Series firearms are 100 percent unique to your needs. Our expert gunsmiths will walk you through options, assess the environment in which you'll be using your rifle, and build accordingly.

The result is your new Bergara Custom, one of the finest rifles in the world, capable of shooting sub .5 MOA groups at 100 yards.

B **BERGARA**
OUR BARRELS MAKE THE DIFFERENCE



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When you own a Bergara rifle, rest assured you own the best a rifle can be in its price class. Our tradition is rich in accuracy. The barrels truly make the difference. Tolerances, steel choices, manufacturing processes and more, have all been rigorously tested and perfected to offer you the finest rifles available. Our intent is to give you as much pride in owning one as we have in building them.

HARD USE PRECISION DISPATCHMENT TOOLS

Our rifles are made to dispatch your target with supreme accuracy. Whether it's a game animal, a steel target, or a bad guy, you don't always get to choose the environment. While we place the utmost importance on precision, equally important is your rifle's durability and reliability. This means more than a smooth action and trigger. It also equates to repeatable accuracy, which you can count on from Bergara.



JOIN THE HUNT

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